

Date: Thursday, 23/04/2009 3:31:28 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 47448	
Estimate Number : 12859	
P.O. Number :	Part Number : D412702111B
This Issue : 23/04/2009 S.O. No. :	Drawing Number : ICA D412-702 P79 R3
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : 3
Previous Run : 46294	Material :
Written By :	Due Date : 30/04/2009 Qty: 3 Um: Each
Checked & Approved By : <u>JUD 09.04.24</u>	
Comment : est rev A 07.05.11 new issue EC	
Est Rev:B Removed Decal D3569 07-07-06 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35701	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

BRACKET

batch: B46350

2.0	D3579047	Shoulder Harness
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

SHOULDER HARNESS RH

batch: B46188B468909/5/1134

3.0	MS24694S50	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Screw

batch: M1110209/5/1150

4.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

batch: M1096329/5/1150

5.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: M1108449/5/1150

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HARNESS ASSEMBLY

Job Number: 47448

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

09/05/11 (3)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/05/11 (X3)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-111B CHG001

Location: _____

PPP Rev: _____

ST 274

09/05/12 (X3)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/12 (X3)

Job Completion



MF
09-05-12

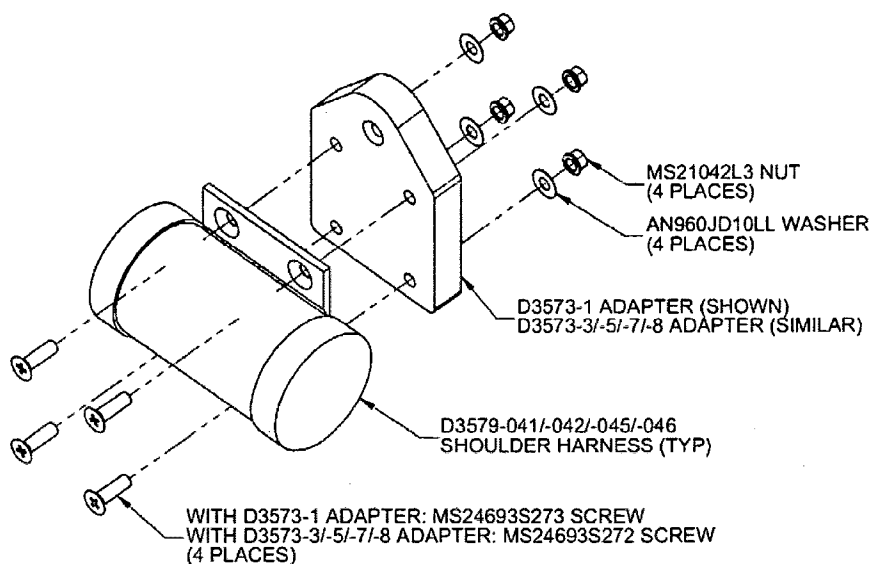
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

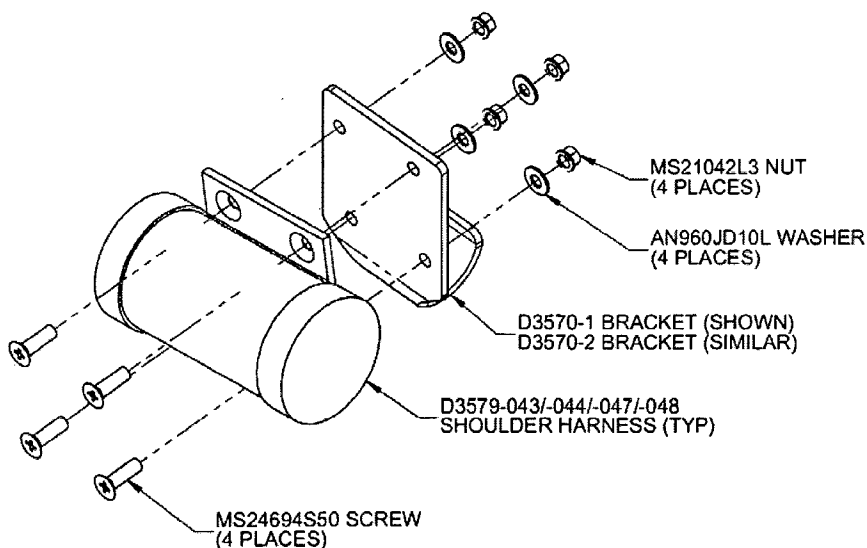
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47448

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